

BO1 (BS4659)

Product Datasheet



Tool Steel

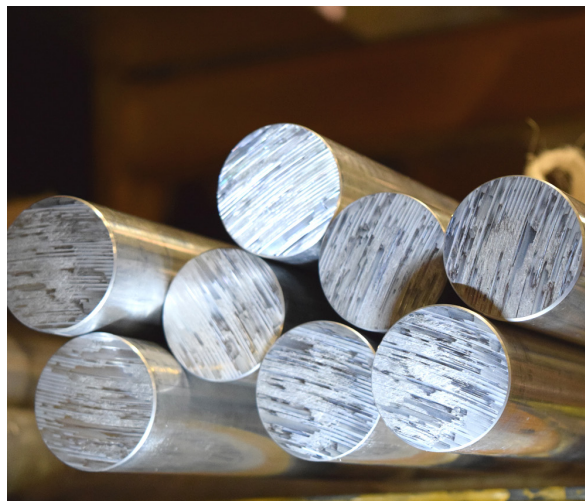
Service. Quality. Value.

Cost-effective & Durable

BO1 BS4659 is a high-quality non-distorting cold work tool steel.

Including a combination of manganese, chromium and tungsten, **BO1 tool steel** offers characteristics including good surface hardness after tempering, dimensional stability in hardening, and machinability. The alloy is a popular choice for use in general engineering applications and offers a cost-effective option when compared to high carbon high chromium tool steel.

BO1 provides good durability, excellent wear resistance and will hold a cutting edge. Known as an oil hardening type tool steel, BO1 is available in round bar, flat bar and plate in the annealed condition.



Key Features

- Good Machinability
- Dimensional Stability
- Good Surface Hardness
- Good Durability
- Excellent Wear Resistance

Applications

- Tooling
- Punches & Dies
- Die finishing moulds
- Stampings

Chemical Composition (weight %)

	C	Mn	Si	W	V	Cr
Min	0.85	1.1		0.4		0.4
Max	1.0	1.35	0.4	0.6	0.25	0.6

Mechanical Properties

The mechanical properties of O1 steels are tabulated below:

Properties	Metric
Hardness, Brinell (soft annealed - delivery condition)	190
Hardness, Rockwell C (tempering temperature 300-1200°F)	34.0 - 64.0

We stock BO1 (BS4659) in round bar, flat bar and plate.

UK Service Centres:

Smiths Belfast **02895 908 897**
Smiths Biggleswade **01767 604 704**
Smiths Birmingham **0121 728 4940**
Smiths Bristol **0117 971 2800**
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Quality & Testing:



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